9. APPLICATION DATA

9.1 Installation of indoor unit

(1) Ceiling cassette-4 way type (FDT)

PJF012D051 A

This manual is for the installation of the indoor unit.
For electrical wiring work (Indoor unit), refer to page 238. For wired remote control installation, refer to page 242. For wireless kit installation, refer to page 326. For electrical wiring work (Outdoor unit) and refrigerant pipe work installation for outdoor unit, refer to the installation manual attached to an outdoor unit. For motion sensor kit installation, refer to page 382. This unit must always be used with the panel.

SAFETY PRECAUTIONS

- Read the "SAFETY PRECAUTIONS" carefully first of all and then strictly follow it during the installation work in order to protect yourself.
- The precautionary items mentioned below are distinguished into two levels, ⚠WARNING and ⚠CAUTION .
  ⚠WARNING : Wrong installation would cause serious consequences such as injuries or death.
  ⚠CAUTION : Wrong installation might cause serious consequences depending on circumstances.
  Both mentions the important items to protect your health and safety so strictly follow them by any means.
- The meanings of "Marks" used here are as shown on the right:
  ⃠ Never do it under any circumstances. | ❗ Always do it according to the instruction.
- After completing the installation, do commissioning to confirm there are no abnormalities, and explain to the customers about "SAFETY PRECAUTIONS", correct operation method and maintenance method (air filter cleaning, operation method and temperature setting method) with user's manual of this unit.
  Ask your customers to keep this installation manual together with the user's manual. Also, ask them to hand over the user's manual to the new user when the owner is changed.

⚠WARNING

- **Installation should be performed by the specialist.**
  If you install the unit by yourself, it may lead to serious trouble such as water leakage, electric shock, fire, and injury due to overturn of the unit.
- **Install the system correctly according to these installation manuals.**
  Improper installation may cause explosion, injury, water leakage, electric shock, and fire.
- **Check the density refered by the foumula (accordance with ISO5149).**
  If the density exceeds the limit density, please consult the dealer and installate the ventilation system.
- **Use the genuine accessories and the specified parts for installation.**
  If parts unspecified by our company are used it could cause water leakage, electric shock, fire, and injury due to overturn of the unit.
- **Ventilate the working area well in case the refrigerant leaks during installation.**
  If the refrigerant contacts the fire, toxic gas is produced.
  In case of R32, the refrigerant could be ignited because of its flammability.
- **Install the unit in a location that can hold heavy weight.**
  Improper installation may cause the unit to fall leading to accidents.
- **Install the unit properly in order to be able to withstand strong winds such as typhoons, and earthquakes.**
  Improper installation may cause the unit to fall leading to accidents.
- **Do not mix air in to the cooling cycle on installation or removal of the air-conditioner.**
  If air is mixed in, the pressure in the cooling cycle will rise abnormally and may cause explosion and injuries.
- **Be sure to have the electrical wiring work done by qualified electrical installer, and use exclusive circuit.**
  Power source with insufficient capacity and improper work can cause electric shock and fire.
- **Use specified wire for electrical wiring, fasten the wiring to the terminal securely, and hold the cable securely in order not to apply unexpected stress on the terminal.**
  Loose connections or hold could result in abnormal heat generation or fire.
- **Arrange the electrical wires in the control box properly to prevent them from rising. Fit the lid of the services panel property.**
  Improper fitting may cause abnormal heat and fire.
- **Check for refrigerant gas leakage after installation is completed.**
  If the refrigerant gas leaks into the house and comes in contact with a fan heater, a stove, or an oven, toxic gas is produced.
- **Use the specified pipe, flare nut, and tools for R32 or R410A.**
  Using existing parts (R22) could cause the unit failure and serious accident due to explosion of the cooling cycle.
- **Tighten the flare nut according to the specified method by with torque wrench.**
  If the flare nut were tightened with excess torque, it could cause burst and refrigerant leakage after a long period.
- **Do not put the drainage pipe directly into drainage channels where poisonous gases such as sulfide gas can occur.**
  Poisonous gases will flow into the room through drainage pipe and seriously affect the user's health and safety. This can also cause the corrosion of the indoor unit and a resultant unit failure or refrigerant leak.
- **Connect the pipes for refrigeration circuit securely in installation work before compressor is operated.**
  If the compressor is operated when the service valve is open without connecting the pipe, it could cause explosion and injuries due to abnormal high pressure in the system.
- **Stop the compressor before removing the pipe after shutting the service valve on pump down work.**
  If the pipe is removed when the compressor is in operation with the service valve open, air would be mixed in the refrigeration circuit and it could cause explosion and injuries due to abnormal high pressure in the cooling cycle.
- **Only use prescribed option parts. The installation must be carried out by the qualified installer.**
  If you install the system by yourself, it can cause serious trouble such as water leaks, electric shocks, fire.
- **Do not repair by yourself. And consult with the dealer about repair.**
  Improper repair may cause water leakage, electric shock or fire.
- **Consult the dealer or a specialist about removal of the air-conditioner.**
  Improper installation may cause water leakage, electric shock or fire.
- **Turn off the power source during servicing or inspection work.**
  If the power is supplied during servicing or inspection work, it could cause electric shock and injury by the operating fan.
- **Do not run the unit when the panel or protection guard are taken off.**
  Touching the rotating equipment, hot surface, or high voltage section could cause an injury to be caught in the machine, to get burned, or electric shock.
- **Shut off the power before electrical wiring work.**
  It could cause electric shock, unit failure and improper running.

⚠ CAUTION

- **Perform earth wiring surely.**
  Do not connect the earth wiring to the gas pipe, water pipe, lightning rod and telephone earth wiring. Improper earth could cause unit failure and electric shock due to a short-circuit.
- **Earth leakage breaker must be installed.**
  If the earth leakage breaker is not installed, it can cause electric shocks.
- **Use the circuit breaker of correct capacity. Circuit breaker should be the one that disconnect all poles under over current.**
  Using the incorrect one could cause the system failure and fire.
- **Do not use any materials other than a fuse of correct capacity where a fuse should be used.**
  Connecting the circuit by wire or copper wire could cause unit failure and fire.
- **Do not install the indoor unit near the location where there is possibility of flammable gas leakages.**
  If the gas leaks and gathers around the unit, it could cause fire.
- **Do not install and use the unit where corrosive gas (such as sulfurous acid gas etc.) or flammable gas (such as thinner, petroleum etc.) may be generated or accumulated, or volatile flammable substances are handled.**
  It could cause the corrosion of heat exchanger, breakage of plastic parts etc. And inflammable gas could cause fire.
- **Secure a space for installation, inspection and maintenance specified in the manual.**
  Insufficient space can result in accident such as personal injury due to falling from the installation place.
- **Do not use the indoor unit at the place where water splashes such as laundry.**
  Indoor unit is not waterproof. It could cause electric shock and fire.
- **Do not use the indoor unit for a special purpose such as food storage, cooling for precision instrument, preservation of animals, plants, and a work of art.**
  It could cause the damage of the items.
- **Do not install nor use the system near equipments which generate electromagnetic wave or high harmonics.**
  Equipments like inverter equipment, private power generator, high-frequency medical equipment, or telecommunication equipment might influence the air-conditioner and cause a malfunction and breakdown. Or the air conditioner might influence medical equipments or telecommunication equipments, and obstruct their medical activity or cause jamming.
- **Do not install the remote control at the direct sunlight.**
  It could cause breakdown or deformation of the remote control.
- **Do not install the indoor unit at the place listed below.**
  · Places where flammable gas could leak.
  · Places where carbon fiber, metal powder or any powder is floated.
  · Place where the substances which affect the air conditioner are generated such as sulfide gas, chloride gas, acid, alkali or ammonic atmospheres.
  · Places exposed to oil mist or steam directly.
  · On vehicles and ships
  · Places where machinery which generates high harmonics is used.
  · Places where cosmetics or special sprays are frequently used.
  · Highly salted area such as beach.
  · Heavy snow area
  · Places where the system is affected by smoke from a chimney.
  · Altitude over 1000m
- **Do not install the indoor unit in the locations listed below (Be sure to install the indoor unit according to the installation manual for each model because each indoor unit has each limitation)**
  · Locations with any obstacles which can prevent inlet and outlet air of the unit
  · Locations where vibration can be amplified due to insufficient strength of structure.
  · Locations where the infrared receiver is exposed to the direct sunlight or the strong light beam. (in case of the infrared specification unit)
  · Locations where an equipment affected by high harmonics is placed. (TV set or radio receiver is placed within 5m)
  · Locations where drainage cannot run off safely.
  It can affect performance or function and etc..
  Do not install the motion sensor mounting panel at following places. It could cause detection error, incapacity of detection, or characteristic degradation.
  • Place where vibration is applied to it for a long period of time.
  • Place where static electricity or electromagnetic wave generates.
  • Place where it is exposed to high temperature or humidity for a long period of time.
  • Dusty place or where the lens face could be fouled or damaged.
- **Do not put any valuables which will break down by getting wet under the air-conditioner.**
  Condensation could drop when the relative humidity is higher than 80% or drain pipe is clogged, and it damages user's belongings.
- **Do not use the base frame for the outdoor unit which is corroded or damaged after a long period of use.**
  It could cause the unit falling down and injury.
- **Pay attention not to damage the drain pan by weld sputter when brazing work is done near the unit.**
  If sputter entered into the unit during brazing work, it could cause damage (pinhole) of drain pan and leakage of water. To avoid damaging, keep the indoor unit packed or cover the indoor unit.
- **Install the drain pipe to drain the water surely according to the installation manual.**
  Improper connection of the drain pipe may cause dropping water into room and damaging user's belongings.
- **Be sure to perform air tightness test by pressurizing with nitrogen gas after completed refrigerant piping work.**
  If the density of refrigerant exceeds the limit in the event of refrigerant leakage in the small room, lack of oxygen can occur, which can cause serious accidents.
- **For drain pipe installation, be sure to make descending slope of greater than 1/100, not to make traps, and not to make air-bleeding.**
  Check if the drainage is correctly done during commissioning and ensure the space for inspection and maintenance.
- **Ensure the insulation on the pipes for refrigeration circuit so as not to condense water.**
  Incomplete insulation could cause condensation and it would wet ceiling, floor, and any other valuables.
- **Do not install the outdoor unit where is likely to be a nest for insects and small animals.**
  Insects and small animals could come into the electronic components and cause breakdown and fire. Instruct the user to keep the surroundings clean.
- **Pay extra attention, carrying the unit by hand.**
  Carry the unit with 2 people if it is heavier than 20kg. Do not use the plastic straps but the grabbing place, moving the unit by hand. Use protective gloves in order to avoid injury by the aluminum fin.
- **Make sure to dispose of the packaging material.**
  Leaving the materials may cause injury as metals like nail and woods are used in the package.
- **Do not operate the system without the air filter.**
  It may cause the breakdown of the system due to clogging of the heat exchanger.
- **Do not touch any button with wet hands.**
  It could cause electric shock.
- **Do not touch the refrigerant piping with bare hands when in operation.**
  The pipe during operation would become very hot or cold according to the operating condition, and it could cause a burn or frostbite.
- **Do not clean up the air-conditioner with water.**
  It could cause electric shock.
- **Do not turn off the power source immediately after stopping the operation.**
  Be sure to wait for more than 5 minutes. Otherwise it could cause water leakage or breakdown.
- **Do not control the operation with the circuit breaker.**
  It could cause fire or water leakage. In addition, the fan may start operation unexpectedly and it may cause injury.

①Before installation

●Install correctly according to the installation manual.

●Confirm the following points:

○Unit type/Power source specification

○Pipes/Wires/Small parts ○Accessory items

When moving the indoor unit, hold only the hanging hardware (4 places) only, with care not to apply forces to any other parts of the unit (particularly the refrigerant pipe, drain pipe, and resin parts).

Accessory item

For unit hanging		For refrigerant pipe			For drain pipe			
Flat washer (M10)	Level gauge	Pipe cover(big)	Pipe cover (small)	Strap	Pipe cover(big)	Pipe cover(small)	Drain hose	Hose clamp
								
8	1	1	1	4	1	1	1	1
For unit hanging	For unit hight position adjustment and hanging suport	For heat insulation of gas pipe	For heat insulation of liquid tube	For pipe cover fixing	For heat insulation of drain socket	For heat insulation of drain socket	For drain pipe connecting	For drain hose mounting

②Selection of installation location for the indoor unit

① Select the suitable areas to install the unit under approval of the user.

- Areas where the indoor unit can deliver hot and cold wind sufficiently. Suggest to the user to use a circulator if the ceiling height is over 3m to avoid warm air being accumulated on the ceiling.
- In case of the panel having the motion sensor, the installation height must be no higher than 4 m. It could reduce the sensitivity of motion sensor, disabling the detection.
- Areas where there is enough space to install and service.
- Areas where it can be drained properly. Areas where drain pipe descending slope can be taken.
- Areas where there is no obstruction of air flow on both air return grille and air supply port.
- Areas where fire alarm will not be accidentally activated by the air-conditioner.
- Areas where the supply air does not short-circuit.
- Areas where it is not influenced by draft air.
- Areas not exposed to direct sunlight.
- Areas where dew point is lower than around 28°C and relative humidity is lower than 80%.

This indoor unit is tested under the condition of JIS (Japan Industrial Standard) high humidity condition and confirmed there is no problem. However, there is some risk of condensation drop if the air-conditioner is operated under the severer condition than mentioned above.
If there is a possibility to use it under such a condition, attach additional insulation of 10 to 20mm thick for entire surface of indoor unit, refrigeration pipe and drain pipe.

- Areas where TV and radio stays away more than 1m. (It could cause jamming and noise.)
- Areas where any items which will be damaged by getting wet are not placed such as food, table wares, server, or medical equipment under the unit.
- Areas where there is no influence by the heat which cookware generates.
- Areas where not exposed to oil mist, powder and/or steam directly such as above fryer.
- Areas where lighting device such as fluorescent light or incandescent light doesn't affect the operation.
  (A beam from lighting device sometimes affects the infrared receiver for the wireless remote control and the air-conditioner might not work properly.)

②Check if the place where the air-conditioner is installed can hold the weight of the unit. If it is not able to hold, reinforce the structure with boards and beams strong enough to hold it. If the strength is not enough, it could cause injury due to unit falling.

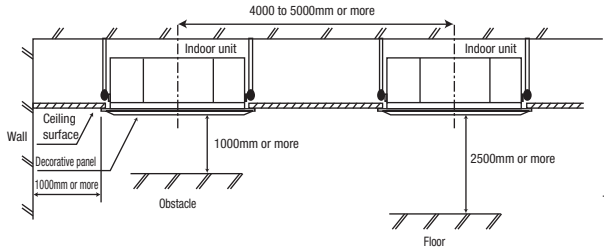
③If there are 2 units of wireless type, keep them away for more than 6m to avoid malfunction due to cross communication.

④When plural indoor units are installed nearby, keep them away for more than 4 to 5m.

Space for installation and service

●When it is not possible to keep enough space between indoor unit and wall or between indoor units, close the air supply port where it is not possible to keep space and confirm there is no short-circuit of air flow.

●Install the indoor unit at a height of more than 2.5m above the floor.



Where there are pipe joints on the way of embedded piping, provide adequate openings for inspection of the joints.

Set blow-out pattern

●Select the most proper number of blow-out air supply port direction from 4 way, 3 way or 2 way according to the shape of the room and installation position. (1 way is not available.)

●If it is necessary to change the number of air supply port, prepare the covering materials. (sold as accessory)

●Instruct the user not to use low fan speed when 2 way or 3 way air supply is used.

●Do not use 2 way air supply port under high temperature and humidity environment. (Otherwise it could cause condensation and leakage of water.)

●It is possible to set the air flow direction port by port independently. Refer to the user's manual for details.

③Preparation before installation

●If suspension bolt becomes longer, do reinforcement of earthquake resistant.

○For grid ceiling

When suspension bolt length is over 500mm, or the gap between the ceiling and roof is over 700mm, apply earthquake resistant brace to the bolt.

○In case the unit is hanged directly from the slab and is installed on the ceiling plane which has enough strength.

When suspension bolt length is over 1000mm, apply the earthquake resistant brace to the bolt.

●Prepare four (4) sets of suspension bolt, nut and spring washer (M10 or M8) on site.

Ceiling opening, Suspension bolts pitch, Pipe position

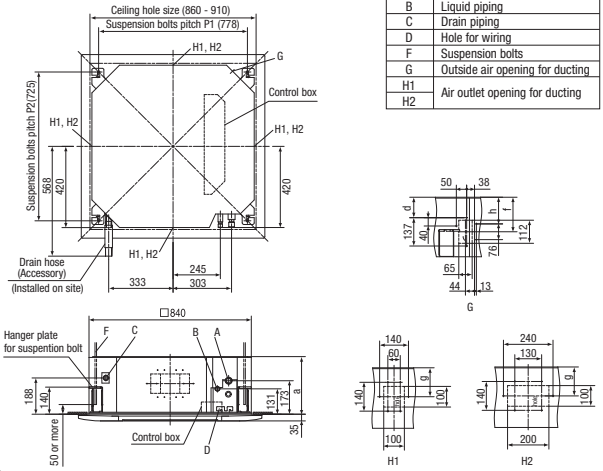
※It is possible the suspension bolts pitch to adjust accoding to the this table.

Type \ Mark	P1	P2
1	770	725-770
2	770-800	725

(mm)

Series	Type	a	d	f	g	h
Single Split (PAC) series	40 to 71 type	236	37	105	88	67
	100 to 140 type	298	99	167	140	129
VRF (KX) series	28 to 71 type	236	37	105	88	67
	90 to 160 type	298	99	167	140	129

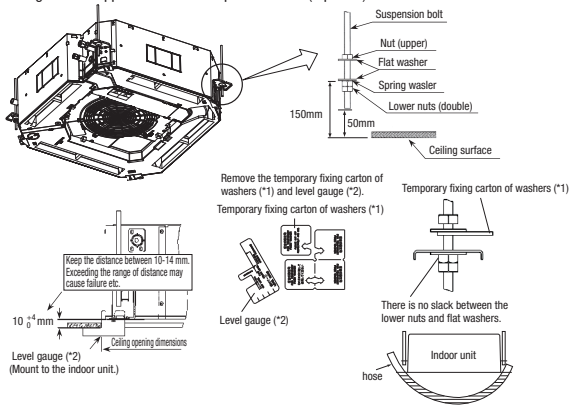
Symbol	
A	Gas piping
B	Liquid piping
C	Drain piping
D	Hole for wiring
F	Suspension bolts
G	Outside air opening for ducting
H1 H2	Air outlet opening for ducting



④Installation of indoor unit

Work procedure

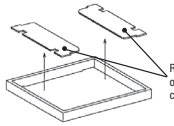
1. Set the suspension bolt length to about 50 mm from the ceiling.
2. Temporarily locate the lower nuts of the suspension bolts (4 places) at a position approximately 150 mm from the ceiling.
3. Temporarily locate the upper nuts of the suspension bolts (4 places) at positions sufficiently distance from the lower nuts so that they do not interfere with the suspension of the indoor unit and with its height adjustment.
4. Set the upper nuts of the suspension bolts and upper washers (4 places) at positions sufficiently distance from the lower nuts. Then, push and insert the temporary fixing carton of washers (*1) onto suspension bolts. Make sure that the upper washers do not slide down.
5. Suspend the indoor unit.
6. After suspending the indoor unit, mount the level gauge (*2) to the air outlet of the indoor unit, and adjust the suspension height of the indoor unit. Loosen the upper nuts (4 places), and adjust the suspension height using the lower nuts (4 places). Confirm there is no slack between the lower nuts and flat washers of the indoor unit hanger plate (4 places).
7. Remove the temporary fixing carton of washers (from all 4 places).
8. Make sure that the indoor unit is installed horizontally. Confirm the levelness of the indoor unit using a level gauge or transparent hose filled with water.
   (Keep the height difference at both ends of the indoor unit within 3 mm.)
9. Tighten the upper nuts of the suspension bolts (4 places).

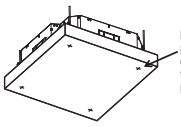


④Installation of indoor unit (continued)

Protection of the indoor unit

- If it is not possible to install the panel for a while or if attaching the ceiling board after installing the indoor unit, protect the indoor unit by using upper carton.





Caution

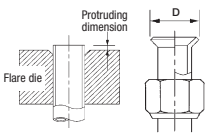
- Do not adjust the unit height by adjusting the upper nuts. Doing so will cause unexpected stress on the indoor unit and cause the unit to become deformed, prevent the panel from being installed, and be generated fan interference noise.
- Make sure that the indoor unit is installed horizontally and set the appropriate gap between the underside of the unit and the ceiling plane. Improper installation may cause air leakage, dew condensation, water leakage and noise.
- Even after the panel has been installed, the unit height can still be finely adjusted. Refer to the panel installation manual for details.
- Make sure there is no gap between the panel and the ceiling surface, and between the panel and the indoor unit. Any gap may cause air and/or water to leak, or condensation to form.

⑤Refrigerant pipe

Caution

- Be sure to use new pipes for the refrigerant pipes. Use the flare nut attached to the product.
  Regarding whether existing pipes can be reused or not, and the washing method, refer to the instruction manual of the outdoor unit, catalogue or technical data.
  1) In case of reuse: Do not use old flare nut, but use the nut attached to the unit.
  2) In case of reuse: Flare the end of pipe replaced partially for R32 or R410A.

⚠WARNING : When flared joints are reused indoors, the flare part shall be re-fabricated. (only for R32)



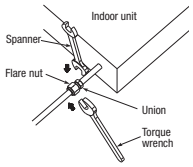
Pipe dia. d mm	Min. pipe wall thickness mm	Protruding dimension for flare, mm		Flare O.D. D mm	Flare nut tightening torque N-m
		Rigid (Clutch type)			
		For R32 For R410A	Conventional tool		
6.35	0.8	0 – 0.5	0.7 – 1.3	8.9 – 9.1	14 – 18
9.52	0.8			12.8 – 13.2	34 – 42
12.7	0.8			16.2 – 16.6	49 – 61
15.88	1			19.3 – 19.7	68 – 82
19.05	1.2			23.6 – 24.0	100 – 120

- Use phosphorus deoxidized copper alloy seamless pipe (C1220T) for refrigeration pipe installation. In addition, make sure there is no damage both inside and outside of the pipe, and no harmful substances such as sulfur, oxide, dust or a contaminant stuck on the pipes.
- Do not use any refrigerant other than the designated refrigerant.
  Using other refrigerant except the designated refrigerant, may degrade inside refrigeration oil. And air getting into refrigeration circuit may cause over-pressure and resultant it may result in bursting, etc.
- Store the copper pipes indoors and seal the both end of them until they are brazed in order to avoid any dust, dirt or water getting into pipe. Otherwise it will cause degradation of refrigeration oil and compressor breakdown, etc.
- Use special tools for R32 or R410A refrigerant.

Work procedure

1. Remove the flare nut and blind flanges on the pipe of the indoor unit.
   ※ Make sure to loosen the flare nut with holding the nut on pipe side with a spanner and giving torque to the nut with another spanner in order to avoid unexpected stress to the copper pipe, and then remove them. (Gas may come out at this time, but it is not abnormal.)
   - Pay attention whether the flare nut pops out. (as the indoor unit is sometimes pressured.)
2. Make a flare on liquid pipe and gas pipe, and connect the refrigeration pipes on the indoor unit.
   ※Bend radius of pipe must be 4D or larger. Once a pipe is bent, do not readjust the bending. Do not twist a pipe or collapse to 2/3D or smaller.
   - Make sure to use flare nuts assembled on the unions. Usage of other flare nuts could cause refrigerant leakage.

   ※Do a flare connection as follows:
   - Make sure to hold the nut on indoor unit pipe side using double spanner method as indicated when fastening / loosening flare nuts in order to prevent unintentional twisting of the copper pipe.
   - When fastening the flare nut, align the refrigeration pipe with the center of flare nut, screw the nut for 3-4 times by hand and then tighten it by spanner with the specified torque mentioned in the table above.



3. Cover the flare connection part of the indoor unit with attached insulation material after a gas leakage inspection, and tighten both ends with attached straps.
   - Make sure to insulate both gas pipes and liquid pipes completely.
     ※Incomplete insulation may cause dew condensation or water dropping.
   - Use heat-resistant (120 °C or more) insulations on the gas side pipes.
   - In case of using at high humidity condition, reinforce insulation of refrigerant pipes. Surface of insulation may cause dew condition or water dropping, if insulations are not reinforced.
4. Refrigerant is charged in the outdoor unit.
   As for the additional refrigerant charge for the indoor unit and piping, refer to the installation manual attached to the outdoor unit.

⑤Refrigerant pipe (continued)

Caution:
Refrigerating machine oil should not be applied to the threads of union or external surface of flare. It is because, even if the same tightening torque is applied, the oil is likely to decrease the slide friction force on the threads and increase, in turn, the axial component force so that it could crack the flare by the stress corrosion.
Refrigerating machine oil may be applied to the internal surface of flare only.

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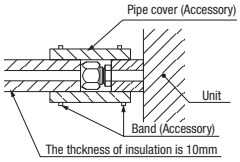

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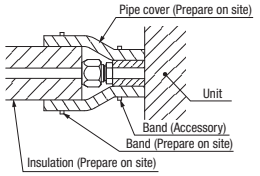


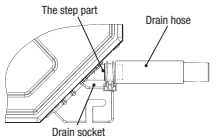
⑥Drain pipe

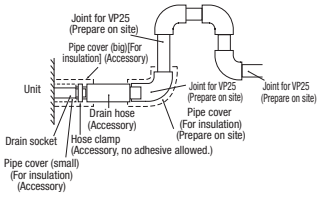
Caution

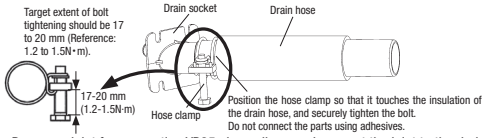
- Install the drain pipe according to the installation manual in order to drain properly.
  Imperfection in draining may cause flood indoors and wetting the household goods, etc.
- Do not put the drain pipe directly into the ditch where toxic gas such as sulfur, the other harmful and inflammable gas is generated. Toxic gas would flow into the room and it would cause serious damage to user's health and safety (some poisoning or deficiency of oxygen). In addition, it may cause corrosion of heat exchanger and bad smell.
- Connect the pipe securely to avoid water leakage from the joint.
- Insulate the pipe properly to avoid condensation drop.
- Check if the water can flow out properly from both the drain outlet on the indoor unit and the end of the drain pipe after installation.
- Make sure to make descending slope of greater than 1/100 and do not make up-down bend and/or trap in the midway. In addition, do not put air vent on the drain pipe. Check if water is drained out properly from the pipe during commissioning. Also, keep sufficient space for inspection and maintenance.

Work procedure

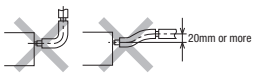
1. Make sure that the drain hose (the soft PVC side) is inserted into the end of the step part of the drain socket.
   Fix the hose clamp so that its bolt is located on the outside of the indoor unit, and the bolt are fastened in a vertical orientation.
   - Do not apply adhesives on this end.
2. Position the hose clamp so that it touches the insulation of the drain hose, and then tighten the bolt.
3. Turn the bolt several times until it is securely tightened, but do not tighten it excessively.



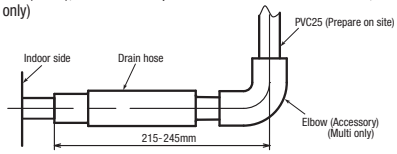




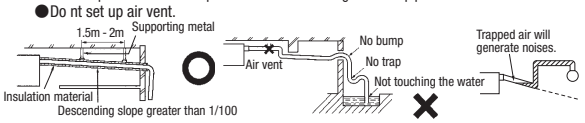
4. Prepare a joint for connecting VP25 pipe, adhere and connect the joint to the drain hose (the rigid PVC side), and adhere and connect VP25 pipe (prepare on site).
   ※As for drain pipe, apply VP25 made of rigid PVC which is on the market.
   - Make sure that the adhesive will not get into the supplied drain hose.
     It may cause the flexible part broken after the adhesive is dried up and gets rigid.
   - The flexible drain hose is intended to absorb a small difference at installation of the unit or drain pipes. Intentional bending, expanding may cause the flexible hose broken and water leakage.



   - As for drain pipe, apply VP25 (OD32).
     If apply PVC25 (OD25), connect the expanded connector to the drain hose, with adhesive. (Multi unit only)

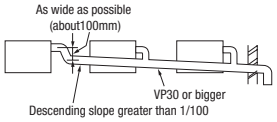


5. Make sure to make descending slope of greater than 1/100 and do not make up-down bend and/or trap in the midway.
   - Pay attention not to give stress on the pipe on the indoor unit side, and support and fix the pipe as close place to the unit as possible when connecting the drain pipe.
   - Do nt set up air vent.



⑥Drain pipe (continued)

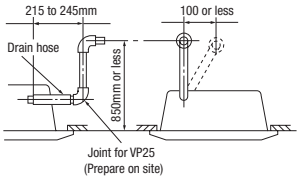
●When sharing a drain pipe for more than 1 unit, lay the main pipe 100mm below the drain outlet of the unit. In addition, select VP30 or bigger size for main drain pipe.



6. Insulate the drain pipe.
   ● Be sure to insulate the drain socket and rigid PVC pipe installed indoors otherwise it may cause dew condensation and water leakage.
   ※After drainage test implementation, cover the drain socket part with pipe cover (small size), then use the pipe cover (big size) to cover the pipe cover (small size), clamps and part of the drain hose, and fix and wrap it with tapes to wrap and make joint part gapless.

Drain up

● The position for drain pipe outlet can be raised up to 850mm above the ceiling. Use elbows for installation to avoid obstacles inside ceiling. If the horizontal drain pipe is too long before vertical pipe, the backflow of water will increase when the unit is stopped, and it may cause overflow of water from the drain pan on the indoor unit. In order to avoid overflow, keep the horizontal pipe length and offset of the pipe within the limit shown in the figure below.

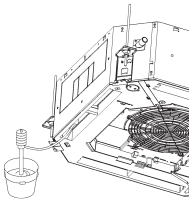


Drain test

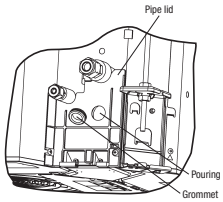
● After installing the drain pipe, make sure that drain system works correctly and that no water leaks from the joint and drain pan. Check whether the motor sound of the drain pump is normal.
● Conduct a drain test when installing, even during the heating season.
● In the case of new buildings, be sure to complete the test before fixing the ceiling.

1. Pour about 1,000 cc of test water into the drain pan of the indoor unit. Exercise care not to allow electrical equipment such as the drain pump and other components to become wet while filling water.
   Pour test water through the pouring port of the pipe lid using a feed water pump or a similar device, or through the refrigerant pipe joint.

●In case of pouring water from the air outlet



●In case of pouring water from the pouring port of the pipe lid



2. Make sure that water drains out completely and that no water leaks from any joints of the drain pipe during the test.
   Test to confirm that the water drains out correctly while listening to the drain pump motor operating sound.
   At the drain socket (transparent), it is possible to check whether the water drains out correctly.
3. Unplug the rubber plug on the indoor unit so that the remaining water drains from the drain pan after the draining test.
   After checking the water drainage, fix the rubber plug correctly. Installation work for the drain pipe must be performed for the entire drain pipe up to the indoor unit.
   If the pipe lid has been removed in order to pour water, mount the pipe lid again.

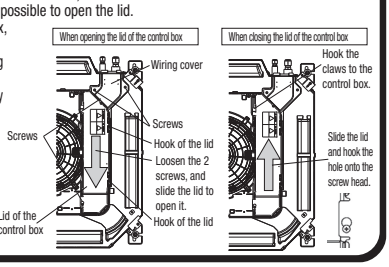
Drain pump operation

●In case electrical wiring work completed
Drain pump can be operated by the wired remote control.
For the operation method, refer to Operation for drain pump in the installation manual for wiring work.
●In case electrical wiring work not completed
Drain pump will run continuously when the DIP switch"SW7-1" on the indoor unit PCB is turned ON, the connector CnB is disconnected, and then the power source (230VAC on the terminal block ① and ②) is turned ON.
Make sure to turn OFF "SW7-1" and reconnect the connector CnB after the test.

⑦Wiring-out position and wiring connection

● Electrical installation work must be performed according to the installation manual by an electrical installation service provider qualified by a power provider of the country, and be executed according to the technical standards and other regulations applicable to electrical installation in the country.
Be sure to use an exclusive circuit.
● Use specified cord, fasten the wiring to the terminal securely, and hold the cord securely in order not to apply unexpected stress on the terminal.
● Do not put both power source line and signal line on the same route. It may cause miscommunication and malfunction.
● Be sure to do D type earth work.
● For the details of electrical wiring work, see attached instruction manual for electrical wiring work.

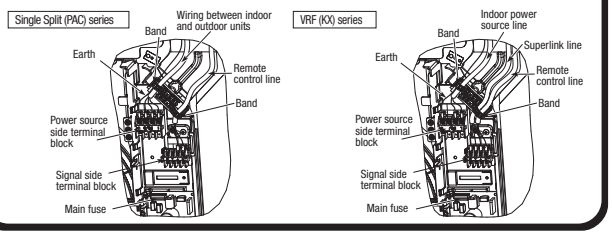
1. Loosen the 2 screws of the lid of the control box, and slide the lid in the direction of the arrow shown in the figure. It will then be possible to open the lid.
2. Unhook the lid from the control box, and remove the lid.
3. Remove the 2 screws from the wiring cover, and remove the wiring cover.
4. Hold each wire inside the unit, and securely fasten them to the terminal block.
5. Fix the wiring using clamps.
6. Install the wiring cover and the lid of the control box.



Main fuse specification

Specification	Part No.
T3.15A L250V	SSA564A149AF

⑦Wiring-out position and wiring connection (continued)



⑧Panel installation

●Install the panel on the indoor unit after electrical wiring work.
●Refer to the attached manual for panel installation for details.

⑨Check list after installation

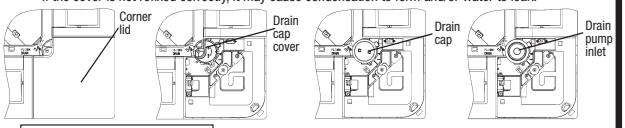
●Check the following items after all installation work completed.

Check if;	Expected trouble	Check
The indoor and outdoor units are fixed securely?	Falling, vibration, noise	
Inspection for leakage is done?	Insufficient capacity	
Insulation work is properly done?	Water leakage	
Water is drained properly?	Water leakage	
Power source voltage is same as mentioned in the model name plate?	PCB burnt out, not working at all	
There is mis-wiring or mis-connection of piping?	PCB burnt out, not working at all	
Earth wiring is connected properly?	Electric shock	
Cable size comply with specified size?	PCB burnt out, not working at all	
Any obstacle blocks airflow on air inlet and outlet?	Insufficient capacity	

⑩How to check the dirt of drain pan and cleanimg the inlet of the drain pump. (Maintenance)

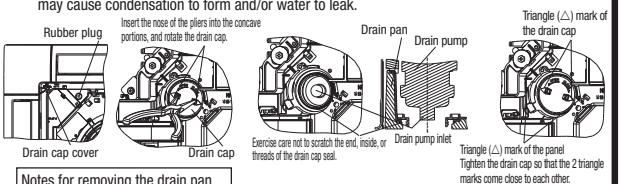
The method of checking the dirt of drain pan

●It is possible to check dirt on the drain pan and drain pump inlet without removing the panel.
1. Open the inlet grille and remove the corner lid on the drain pan side.
2. Remove the drain cap cover (1 screw) from the panel corner.
3. Check the dirt on the drain pan from the drain cap, and check the drain pump inlet. If the drain pan is very dirty, remove the drain pan and clean it.
4. After checking, refix the drain cap cover securely.
   If the cover is not refixed correctly, it may cause condensation to form and/or water to leak.



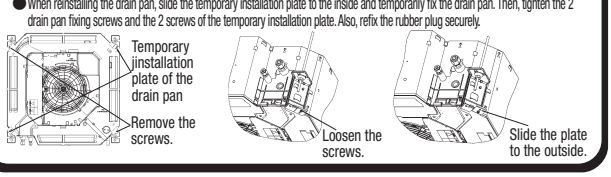
Cleaning of drain pump inlet

●It is possible to clean the drain pump inlet and surrounding area by removing the drain cap only; it is not necessary to remove the panel and drain pan.
●Before removing the drain cap, remove the rubber plug and drain water from the drain pan.
1. Remove the drain cap cover as described above.
2. Insert the nose of the pliers into the concave portions (2 places) of the drain cap, and rotate the pliers about 1 turn in the CCW direction. The drain cap is removed.
3. When cleaning the drain pump inlet, use a soft plastic tool. If a metallic tool is used, the drain cap mounting portion may be scratched and water may leak.
4. Before mounting the drain cap, rinse it and **remove any foreign material from the inside of the cap.** If the drain cap is installed with foreign material inside it, it may cause water to leak.
5. Insert the nose of the pliers into the concave portions of the drain cap and rotate the pliers to install the drain cap. Rotate the drain cap about 1 turn in the CW direction until it stops rotating. If the drain cap is not rotated for 1 or more turns, the cap will not have been installed correctly.
   Remove the drain cap, and then install it again correctly.
6. After tightening the drain cap, make sure the triangle (△) mark of the drain cap comes close to the triangle mark on the panel. If these triangle marks are not close to each other, tighten the drain cap further.
7. Refix the drain cap cover and rubber plug securely. If the cover is not refixed correctly, it may cause condensation to form and/or water to leak.



Notes for removing the drain pan

●Before removing the drain pan, drain water from the drain pan. Remove the rubber plug and drain water.
●The drain pan is installed by the temporary installation plate. Remove the 2 drain pan fixing screws, and loosen the 2 screws of the temporary installation plate.
Slide the temporary installation plate to the outside of the drain pan. And then,it is possible to remove the drain pan.
●When reinstalling the drain pan, slide the temporary installation plate to the inside and temporarily fix the drain pan. Then, tighten the 2 drain pan fixing screws and the 2 screws of the temporary installation plate. Also, refix the rubber plug securely.



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• Panel installation

Read this manual together with the indoor unit's installation manual.

⚠ WARNING

- **Fasten the wiring to the terminal securely and hold the cable securely so as not to apply unexpected stress on the terminal. Loose connection or hold will cause abnormal heat generation or fire.**
- **Make sure the power source is turned off when electric wiring work. Otherwise, electric shock, malfunction and improper running may occur.**

Function

The Anti draft panel has the anti draft mechanism. If the Anti draft panel is installed and the anti draft function is set, the anti draft function will be oprerated and reduce the draft feeling. (Refer to ⑯ Panel setting for details.)

- Standard panel : without the anti draft mechanism
- Anti draft panel : with the anti draft mechanism

① Before installation

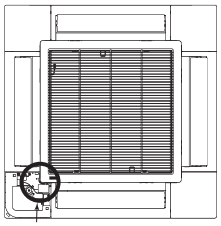
- Follow installation manual carefully, and install the panel properly.
- Check the following items.

○ Accessories

Accessories

Bolt		4 pieces	For panel installation
Strap		4 pieces	For avoiding the corner panel from falling
Screw		4 pieces	For fixing the corner panel

Note: Accessories are laid in the position removing the corner lid.



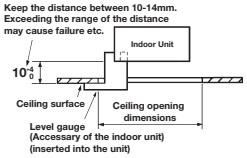
Accessories holding position

② Checking the indoor unit installation position

- Read this manual together with the air-conditioner installation manual carefully.
- Check if the opening size for the indoor unit is correct with the level gauge supplied in the indoor unit.
- Check if the gap between the plane and the indoor unit is correct by inserting the level gauge into the air outlet port of the indoor unit. (See below drawing)
- Adjust the installation elevation if necessary.
- Remove the level gauge before installing the panel.

Caution

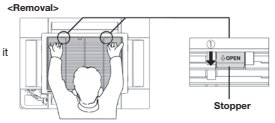
If there is a height difference beyond the design limit between the installation level of the indoor unit and the panel, the panel may be subject to excessive stress during installation and it may cause distortion and damage.



- The installation level of the indoor unit can be adjusted finely from the opening provided on the corner, even after panel is Installed. (Refer to ⑥ Installing the panel for details.)

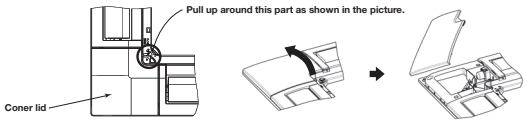
③ Removing the inlet grille

1. Hold the stoppers on the inlet grille (2 places) toward OPEN direction, open the inlet grille.
2. Remove the hooks of the inlet grille from the panel while it is in the open position.



④ Removing the corner lid

- Pull the corner lid toward the direction indicated by the arrow and remove it. (Same way for all 4 corner lids)



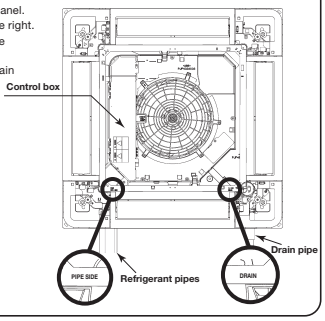
⑤ Orientation of the panel installation

Take note that there is an orientation to install the panel.

- Install the panel with the orientation shown on the right.
- Align the "PIPE SIDE" mark (on the panel) with the refrigerant pipes on the indoor unit.
- Align the "DRAIN" mark (on the panel) with the drain pipe on the indoor unit.

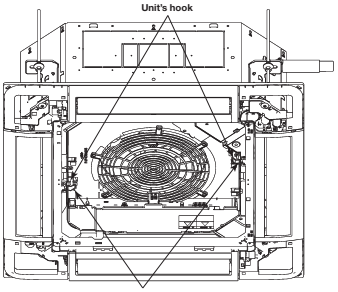
CAUTION

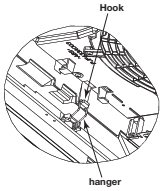
In case the orientation of the panel is not correct, it will lead to air leakage and also it is not possible to connect the flap motor wiring.

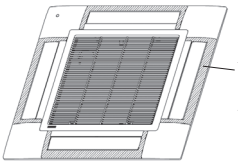


⑥ Installing the panel

1. Temporary hanging
   - Lift up the hanger (2 places) on the panel for temporary support.
   - Hang the panel on the hook on the indoor unit.







The Anti draft panel moves the parts of the anti draft mechanism (shaded area,4 places).Note that they may break if they are moved forcibly by hand. Although the parts (shaded area) of the Standard panel are separate parts from the body, they do not move.

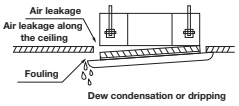
Caution

- The parts (shaded area), of the anti draft mechanism around the air outlet, are separate parts. Handle the panel with care. Especialy, the shaded area of the Anti draft panel move. Note that they may break if they are moved forcibly by hand.

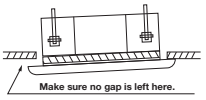
2. Fix the panel on the indoor unit
   - Fasten the panel on the indoor unit with the 4 bolts supplied with the panel.

Caution

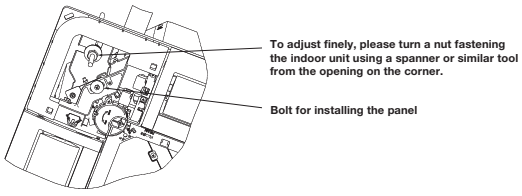
- Improperly tightened fixing bolts cause the problems listed below, so make sure that bolts are securely tightened.



- If there is a gap between the ceiling and the panel even after the fixing bolts are tightened, adjust the installation level of the indoor unit again.



- It is possible to adjust the installation height of the indoor unit with the panel installed as long as there is no influence on the drain pipe inclination and/or the indoor unit levelness.

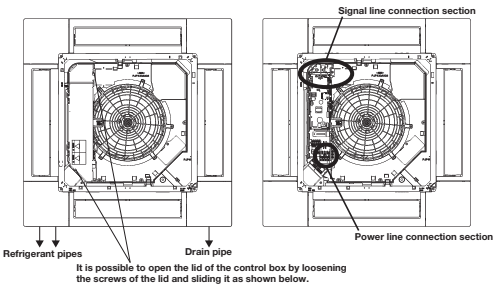


Caution

Do not give any stress on the panel when adjusting the height of the indoor unit to avoid unexpected distortion. It may cause the distortion of panel or failing to close the inlet grille, and the parts of the anti draft mechanism.

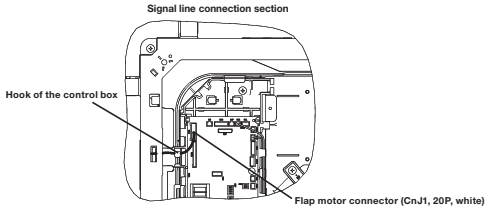
⑦ Electrical wiring

The wiring work varies depending on the panel type. Select the wiring work appropriate for the panel type.
The connection positions of the indoor unit are as shown below irrespective of the panel type.



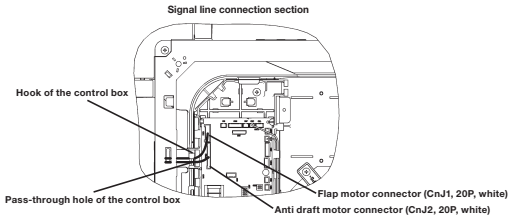
<For the Standard panel>
1. Loosen 2 screws on the control box lid of the indoor unit, and remove the lid by sliding it.
2. Pass the flap motor wiring (20-wire) through the hook of the control box, and connect to CnJ1 (20P, white).
3. Fix the control box lid of the indoor unit, and tighten 2 screws.

For the Standard panel



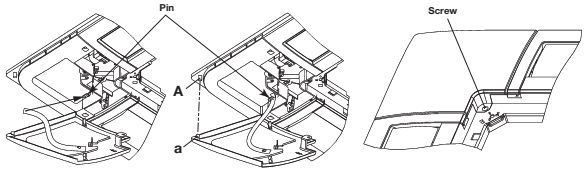
<For the Anti draft panel>
1. Loosen 2 screws on the control box lid of the indoor unit, and remove the lid by sliding it.
2. Pass the flap motor cable (20-wire) through the hook of the control box, and connect to CnJ1 (20P, white).
3. Pass the anti draft motor cable (20-wire) through the hook of the control box, and connect to CnJ2 (20P, white).
4. Fix the control box lid of the indoor unit, and tighten the 2 screws.

For the Anti draft panel



⑧ Installing a corner lid

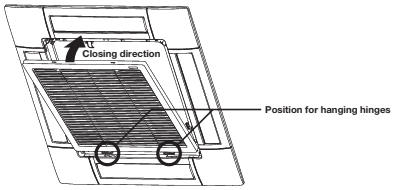
1. To avoid unexpected falling of the corner lid, put the strap onto the corner lid's pin with turning the strap up.
2. Then hang the strap of a corner lid onto the panel's pin.
3. First insert the part "a" of a corner lid into the part "A" of the panel, and then engage 2 hooks.
4. Fix with screw.



⑨ Installing the inlet grille

To attach the inlet grille, follow the procedure described in ⑤ Removing the inlet grille in the reverse order.
1. Hang the hooks of the inlet grille in the hole of the panel. (The hooks of the grille can be hanged in 4 side of the panel as following.)
2. After the grille is hanged, close the grille while the stoppers(2 places) on the grille are kept pressed to "OPEN" direction. When the grille comes to the original position, release the stoppers to hold the grille. Make sure to hear the sound of "CLICK" in both stoppers.

<Installation>



Caution

- Installing the inlet grille from the hinge side.
- Be careful in the inlet grille Installing, unstable installing may cause grille falling.
- Repair or replace the distorted, broken stopper at once, or the grille falling may occur.

⑩ Panel setting

<Flap swing range setting (Individual flap cotrol setting)>

It is possible to change the swing range of the flap by the wired remote control. Once the upper and lower limit positions are set, the flap will swing within the set range.It is also possible to set the different range to each flap.

<Anti draft setting>

The anti draft function will not be operated if the anti draft panel is installed and its wirings are only connected. To operate the anti draft function, enable the anti draft setting by using the wired or wireless remote control.

Note: It is not possible to set by the following remote control models or older.
Wired:RC-EX1A, RC-E5, RCH-E3
Wireless: RCN-E1R

Once you have enabled the settings in this mode, the anti draft function is operated when the air-conditioner is started, and the parts of the anti draft mechanism are always open when the air-conditioner is operating. When the air-conditioner is stopped, they are closed. It is possible to enabled or disabled the anti draft function for each air outlet.

For the setting details, refer to the user's manual supplied with the remote control.